



**TWI Certification Ltd**

Granta Park, Great Abington, Cambridge CB21 6AL, UK

## ***Certificate of Conformity of the Factory Production Control***

A UKAS accredited certification body No.2400-CPR-20230136

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

### ***Structural steel***

*placed on the market under the name or trade mark of:*

*MONT IRP s.r.o.  
Oceliarska 2  
010 01 Žilina  
Slovakia*

*and produced in the manufacturing plant(s)*

*Žilina, Slovakia*

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 1, 2, 3b & 3a is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 09 January 2023 and will remain valid until 08 January 2026 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body.

Emma Freckingham  
Head of Company Certification

First Issue Date: 09/01/2023  
Current Issue Date: 09/01/2023  
Date of Expiry: 08/01/2026

The validity of the certificate may be confirmed at the web address: [www.twicertification.com](http://www.twicertification.com)



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**Schedule for 2400-CPR-20230136**

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20230136 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that

**MONT IRP s.r.o.**

Oceliarska 2

010 01 Žilina

Slovakia

Covers Execution Class EXC 4 under

EN 1090-1 & EN 1090-2 with the following welding processes according to EN ISO 4063:

Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)	Thickness range butt welds	Thickness range fillet welds
MMA (111)	Group 1	3mm-20mm	3mm-20mm
	Group 8		
MAG (135)	Group 1	3mm-100mm	3mm-80mm
	Group 8		
Drawn Arc (783)	Group 1	D19mm	-

Holing	Material	Thickness Range	Material	Thickness Range
Drill	Group 1	5mm-60mm	Group 8	5mm-20mm
Plasma	Group 1	10mm-60mm	Group 8	5mm-60mm

Cutting Methods	Material	Thickness Range	Material	Thickness Range
Sawing	Group 1	5mm-800mm	Group 8	5mm-20mm
Plasma	Group 1	1mm-40mm	Group 8	1mm-20mm
Shearing	Group 1	1mm-3mm	-	-
Nibbling	Group 1	15mm-50mm	-	-
Oxy-Fuel	Group 1	35mm-100mm	-	-

Shaping	Material	Thickness Range
Cold Forming	Group 1	5mm-20mm
Flame Straightening	Group 1	10mm-50mm

Under the responsibility of the Welding Coordinator:

Mr Daniel Harmaniak, Dipl.-Ing, International Welding Engineer for EXC4

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

Emma Freckingham  
Head of Company Certification/

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